# **FMC 445**



TECHNICAL FEATURES	
WORKING AREA	
X-axis: top face only	4260 mm
<ul> <li>X-axis: top face + ends</li> </ul>	4100 mm
Y and Z axes: machining on 2 faces of profile with lowered vice pads	300x270 mm
Y and Z axes: machining on 3 faces of profile	300x270 mm
• C/D axis	370° / 190°
DYNAMIC PERFORMANCE	
X-axis speed	100 m/min
PROFILE POSITIONING AND LOCKING	
Vices with independent positioning along the X-axis (longitudinal)	4
• Max number of vices	8
Pair of vices with independent positioning	0
Automatically reclining fixed stop	2 🗸
Automatic clamping pressure adjustment	
Multipiece machining	<b></b>
Pendular machining	0
Multipiece pendular machining	0
Oversized machining	<b>V</b>
Profile length measurement device and workpiece position rea-	
ding	
LED bar with timer function and visual assistance for piece posi-	
tioning	V
ELECTROSPINDLE	
Electrospindle 7 kW 20000 rpm	<b>V</b>
Electrospindle 11 kW 20000 rpm	0
Rigid tapping (max M16 depth on aluminium and max M10 depth on steel)	0
Cooling	Liquid

Tool collet

HSK - F63

## **FMC 445**



### LUBRICATION OF MECHANICAL COMPONENTS

Automatic lubrication of straight guide blocks and recirculating ball screw lead screws

### **TOOL MAGAZINE**

- 12+1-Position tool magazine mounted on the head
- Maximum blade diameter in dedicated magazine
- Device to measure tool length
- Maximum tool length in the magazine

### **TOOL LUBRICATION**

- Minimum quantity lubrication
- Lubrocooling with use of water-oil + dedicated tank
- Additional Flowdrill lubrication system
- 5 nozzles integrated into the head

#### CONTROL AND SOFTWARE

- 24" screen
- Luminous FOM logo indicating the machine status
- LOLA ready
- Wireless bar-code reader
- FST Cam 4



