SERIE 4



WORKING AREAS FMC 470 FMC 440 X axis top face only 7160 mm 4160 mm X axis top face + ends 7000 mm 4000 mm Y and Z axes for machining on 2 faces of profile 300x250 mm 250x270 mm Y and Z axes for machining on 3 faces of profile -15°; +195° A axis DYNAMIC PERFORMANCE Axis X speed 100 m/min **PROFILE POSITIONING AND LOCKING** Vices with automatic positioning along the X-axis (longitudinal) through the travelling column Max number of vices 10 Transformation of standard vices to vices with independent 0 positioning Fixed and automatically reclining stop $1\sqrt{10}$ Automatic vice pressure adjustment Ο 0 Pair of independent driven mobile stops 0 Multi-piece machining 0 Pendular machining Multi-piece pendular machining 0 Device to measure profile length 0 **O** FOM PATENT X-PAL ELECTROSPINDLE Electrospindle 7 kW 20000 rpm Electrospindle 11 kW 24000 rpm 0 0 Rigid tapping (max M16 depth on aluminium and max M12 depth on steel) Cooling Liquid HSK - F63

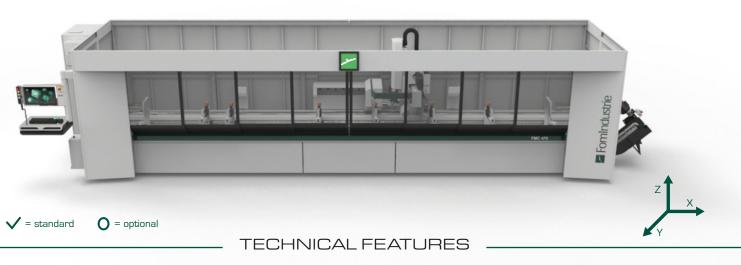
Tool collet

LUBRICATION OF MECHANICAL COMPONENTS

Automatic lubrication of straight guide blocks and recirculating ball screw lead screws

FomIndustrie The specifications and illustrations in this document are only guideline, FomIndustrie therefore reserves the right to make any modifications it deems necessary for technical or commercial reasons at any time and without prior notification.

SERIE 4



TOOL MAGAZINE

- 9-Position tool magazine mounted on the head
- 8-Position tool magazine fixed to the base
- Device to measure tool length

TOOL LUBRICATION

- Minimum quantity lubrication
- Lubrocooling with minimum use of water-oil + dedicated tank
- Additional Flowdrill lubrication system
- X-FLOW (automatic orientation of lubrication nozzles)



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CONTROL AND SOFTWARE

- 24" screenLuminous FOM Logo indicating machine status
- Lola ready
- Wireless bar-code reader
- FST Cam 4

